

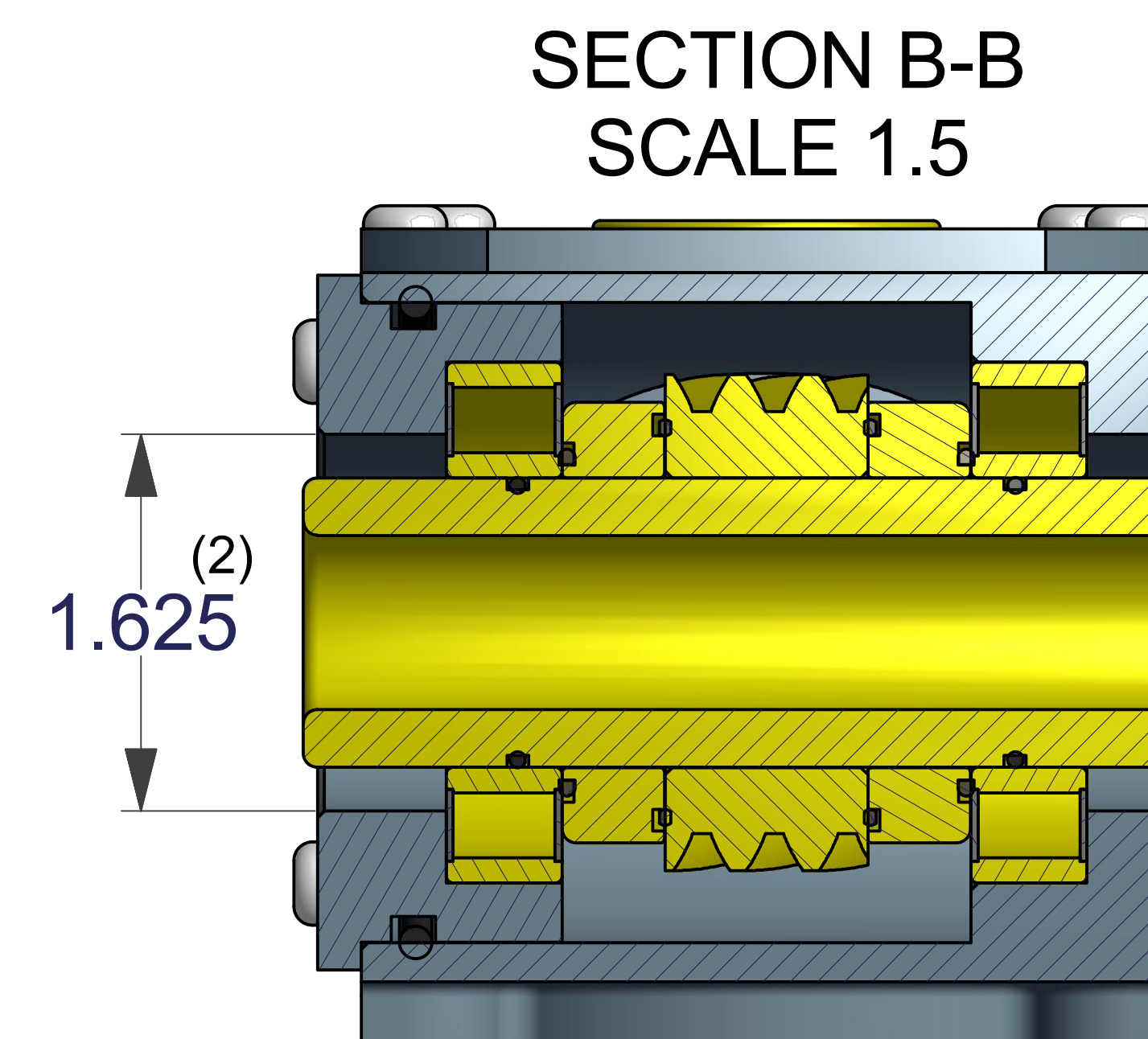
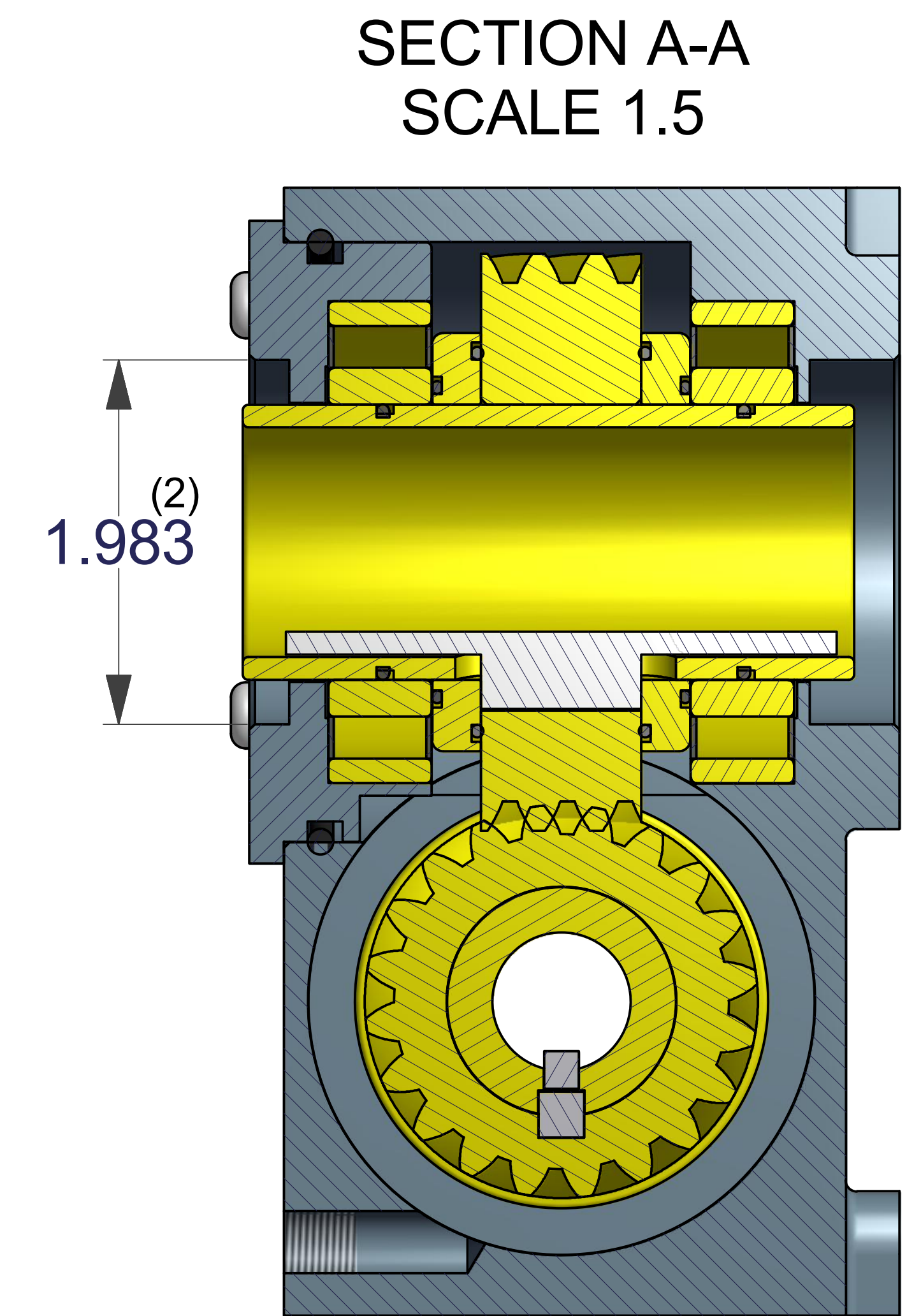
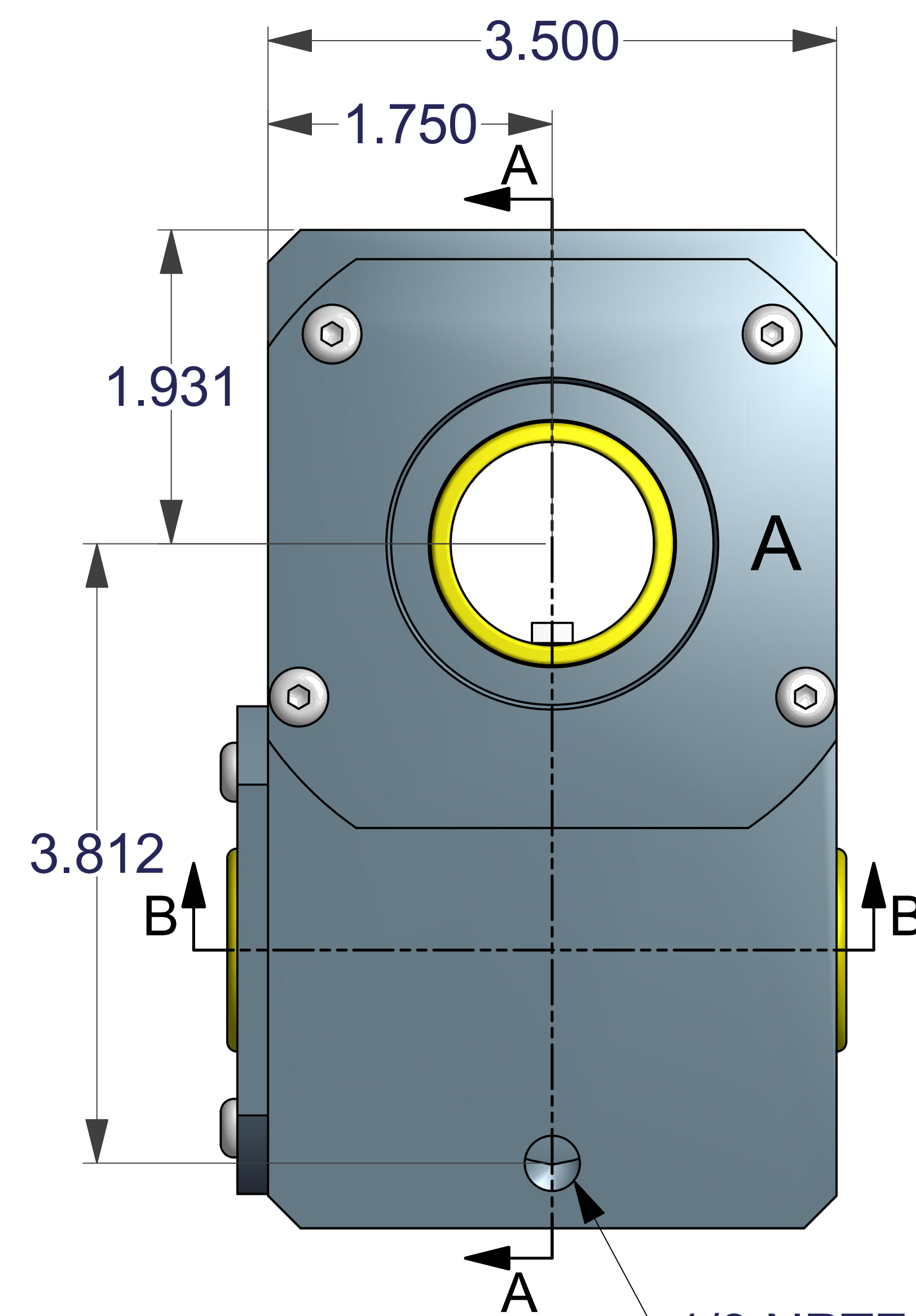
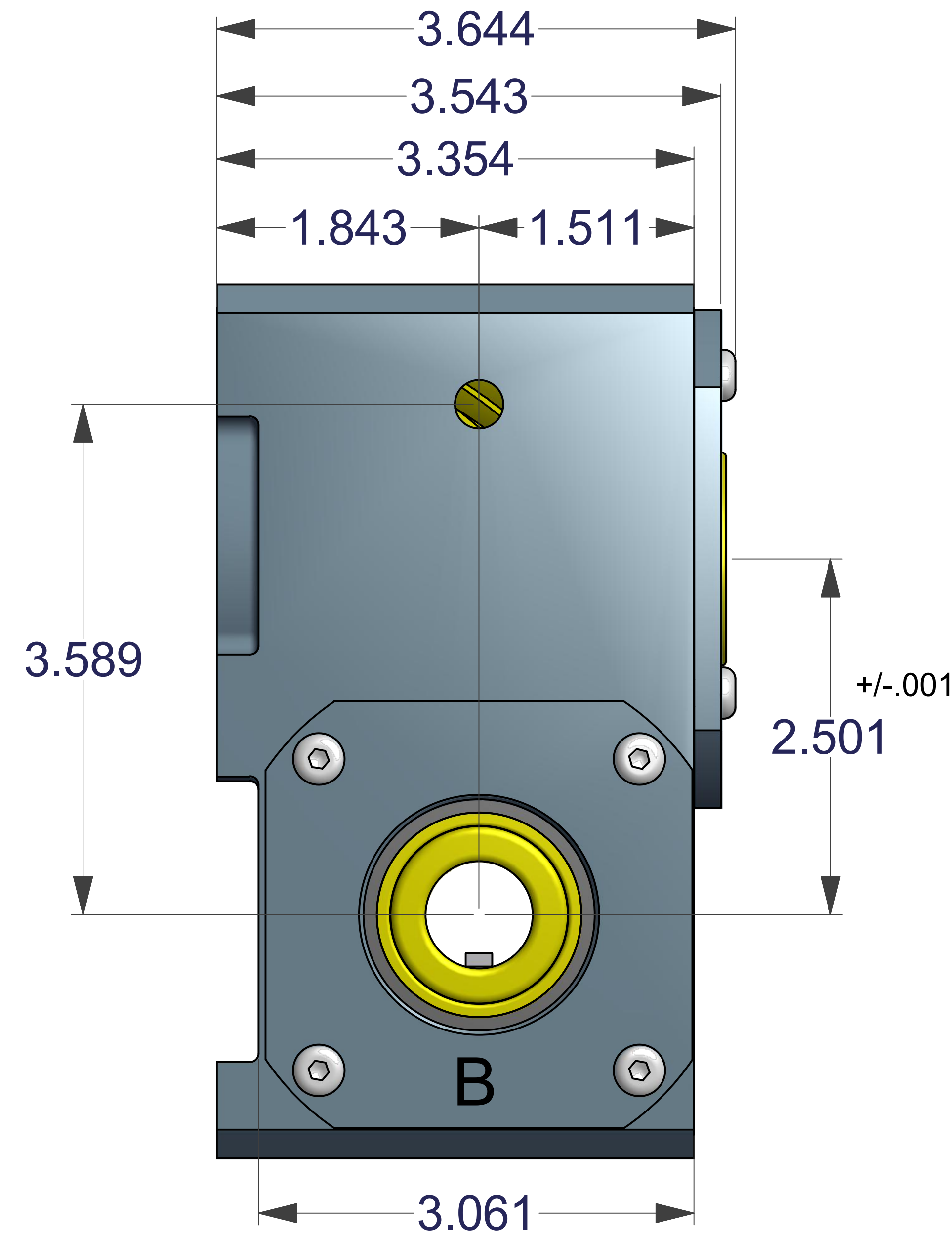
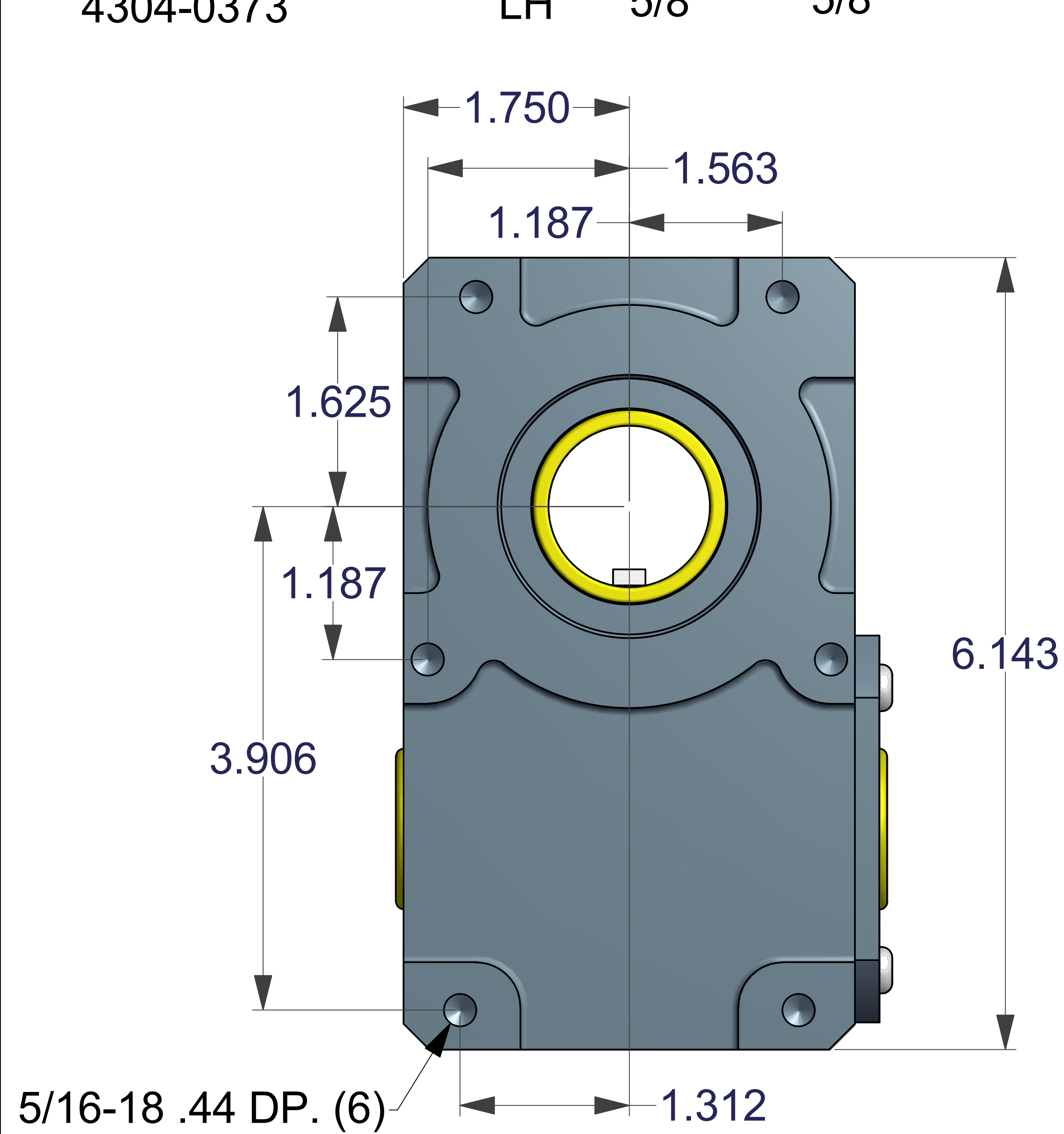
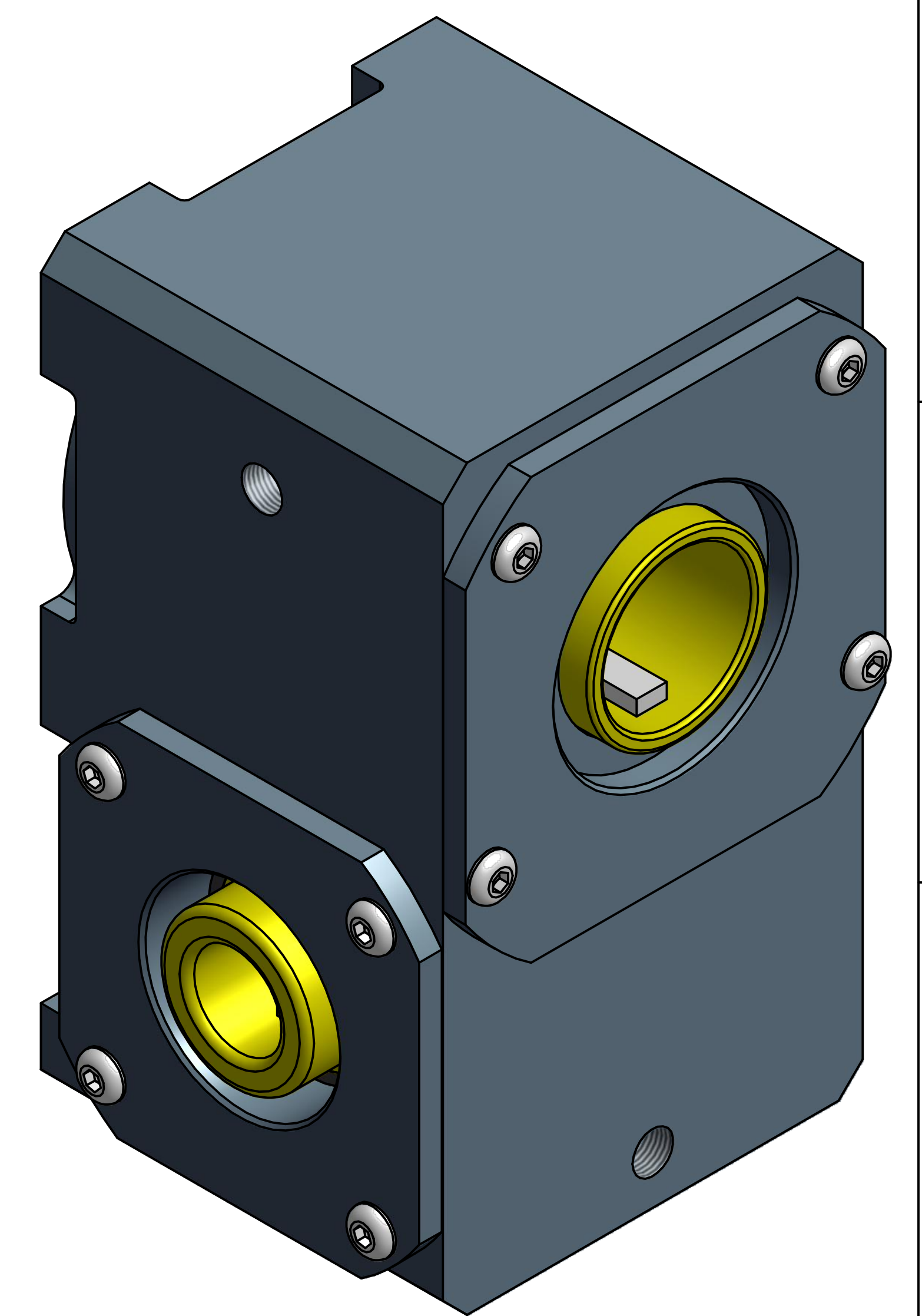
PART NO.	RATIO	TYPE	A-BORE	B-BORE
4304-0356	3:2 ALL	RH	1 1/4	5/8
4305-0357		LH	1 1/4	5/8
4304-0358		RH	1 1/4	3/4
4304-0359		LH	1 1/4	3/4
4304-0360		RH	1 1/4	1.0
4304-0361		LH	1 1/4	1.0
4304-0362		RH	1.0	1.0
4304-0363		LH	1.0	1.0
4304-0364		RH	1.0	3/4
4304-0365		LH	1.0	3/4
4304-0366		RH	1.0	5/8
4304-0367		LH	1.0	5/8
4304-0368		RH	3/4	3/4
4304-0369		LH	3/4	3/4
4304-0370		RH	3/4	5/8
4304-0371		LH	3/4	5/8
4304-0372		RH	5/8	5/8
4304-0373		LH	5/8	5/8

INPUT TORQUE = OUTPUT TORQUE/.78, IN. LBS.

RPM	OUTPUT TORQUE, IN. LBS.
33	310
50	268
100	214
200	170
300	149
400	104
500	96
1000	77
1200	59

MAX. HAND TORQUE - 609 IN. LBS.

KEY SIZES: 5/8 BORE -- 3/16  
 3/4 BORE -- 3/16  
 1.0 BORE -- 1/4  
 1 1/4 BORE -- 1/4



- \* 8620 HEAT TREATED GEARS
- \* (2) R24 DBL. SEALED BEARINGS A-BORE
- \* (2) R20 DBL. SEALED BEARINGS B-BORE
- \* ANODIZED ALUM. HOUSING & CAPS
- \* PREFILLED WITH MAGNALUBE 'G' GRADE 2

UNLESS OTHERWISE SPECIFIED: DO NOT SCALE DRAWING REMOVE ALL BURRS TAP DEPTHS FULL THD. DRILL DEPTHS FULL DIA.	THIRD ANGLE PROJECTION	DESIGNER WCB 06/09/09	DATE 06/09/09	W.C. BRANHAM INC. RIVER FALLS, WI.
TOLERANCES 2 PLACE +/- .010 3 PLACE +/- .005	CHECKER	SCALE	CLASS	TITLE IAS BASE MOUNT 3:2 RATIO SERIES
THREADS EXTERNAL CLASS 2A INTERNAL CLASS 2B	DRAWING NO.	REVISION	SIZE E	